

INSTRUCTIONS

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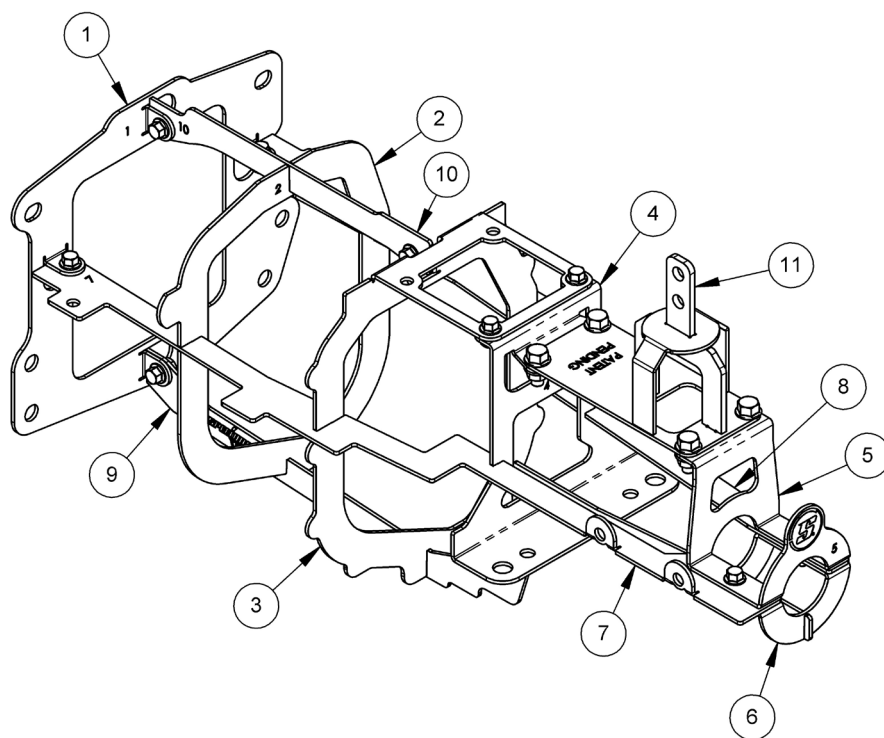
910-89675 - TKX Transmission Mockup

Kit Contents

Qty	Part #	Description	Item #
1	91089675.1	Mount, Bellhousing	1
1	91089675.2	Mid Plate, 1st Section	2
1	91089675.3	Mid Plate, 2nd Section	3
1	91089675.4	Mount, TKX Trans	4
1	91089675.5	Top Ring, TKX Tail Housing	5
1	91089675.6	Bottom Ring, TKX Tail Housing	6
1	91089675.7	Plate, Left Side	7
1	91089675.8	Plate, Right Side	8
1	91089675.9	Plate, Bottom	9
1	91089675.10	Plate, Top	10
1	91089675.11	Shifter, TKX Tail Housing	11

Hardware

Qty	Description	Size	Item #
7	Serrated Flange Hex Head, Zinc Plated, 1/4-20 x .50	3/8 Hex	H1
2	Serrated Flange Hex Head, Zinc Plated, 1/4-20 x .75	3/8 Hex	H2
9	Serrated Flange Nut, Zinc Plated, 1/4-20	7/16 Hex	H3
4	Serrated Flange Hex Head, Zinc Plated, 5/16-18 x .75		H4
4	Serrated Flange Nut, Zinc Plated, 5/16-18		H5



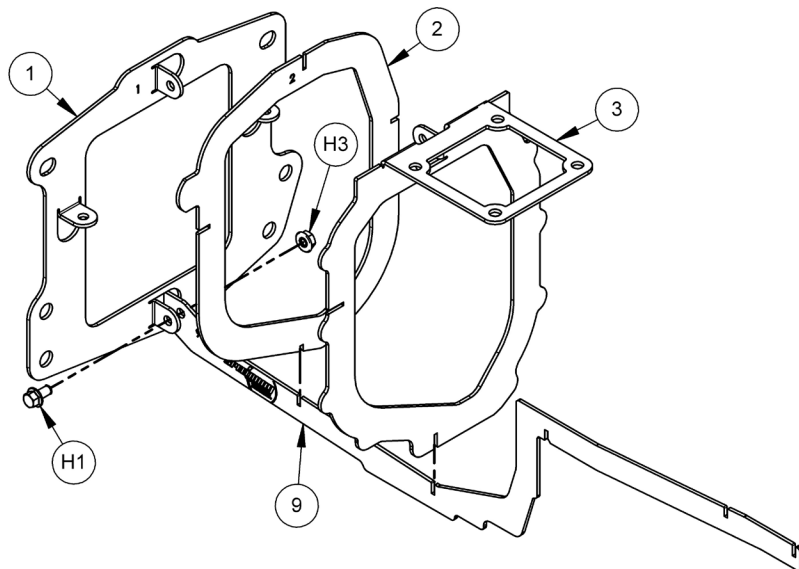
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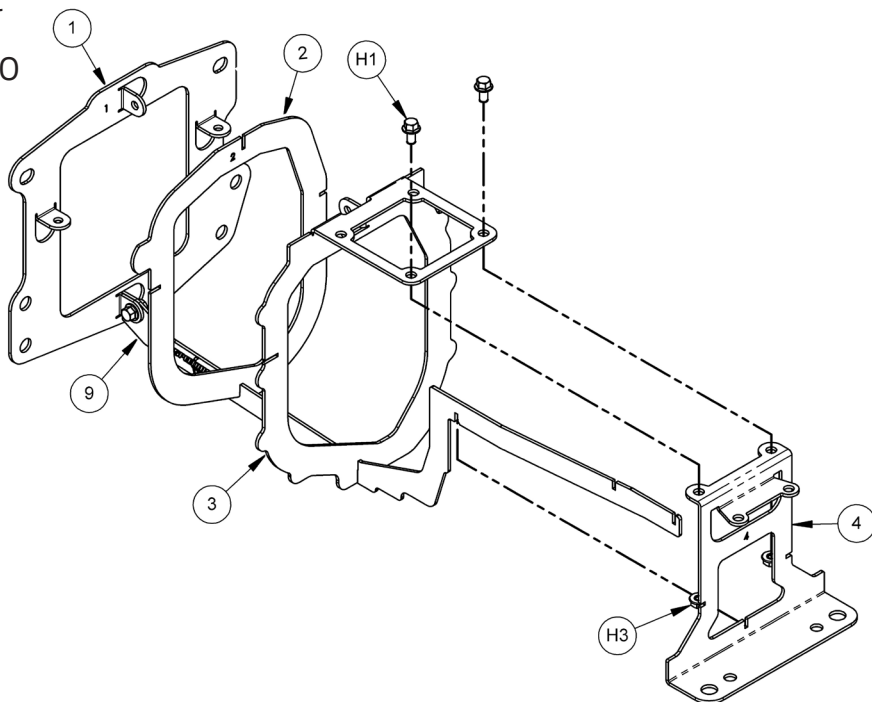
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1. Count and ensure that all listed parts in the instructions sheet are supplied.

2. Using the supplied 1/4-20 x 1/2" bolts and 1/4-20 nuts, fasten the bottom plate (9) to the bellhousing mount plate (1). Leave the bolts finger tight. Arrange the mid plates (2 and 3) as shown at right. Once all parts are in their relative positions they can be pushed into their respective slots.



3. Arrange the transmission mount plate (4) as shown below. Once all parts are in their relative positions they can be pushed into their respective slots. Fasten the transmission mount plate (4) to the second section mid plate (3) using the supplied 1/4-20 x 1/2" bolts and 1/4-20 nuts. Leave the bolts finger tight.

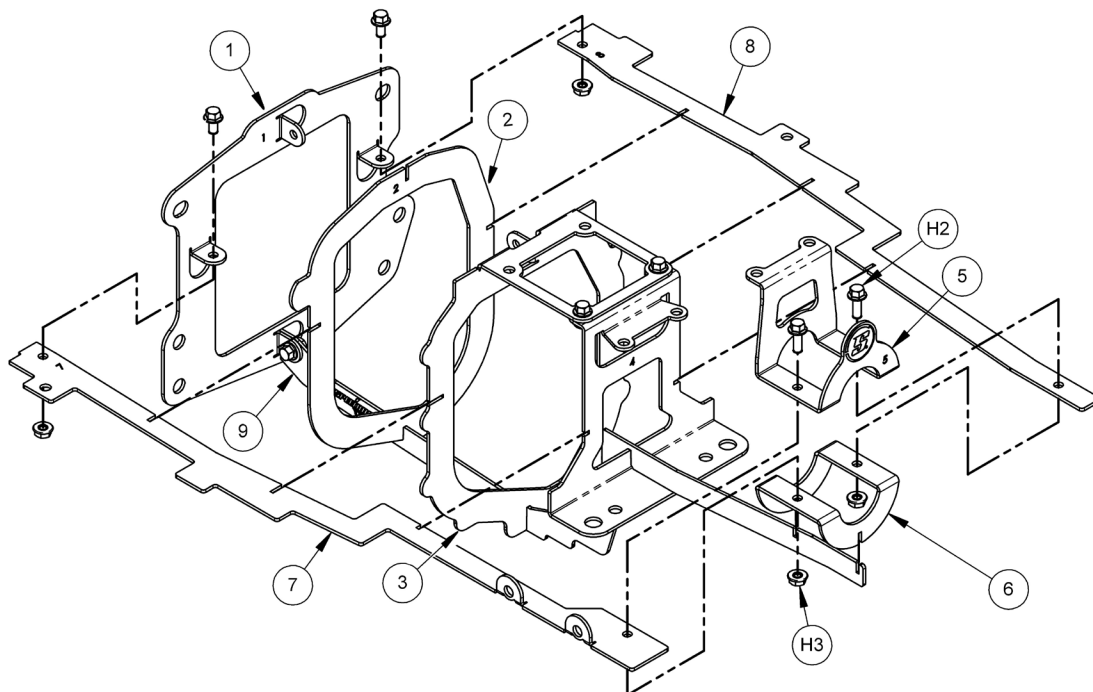


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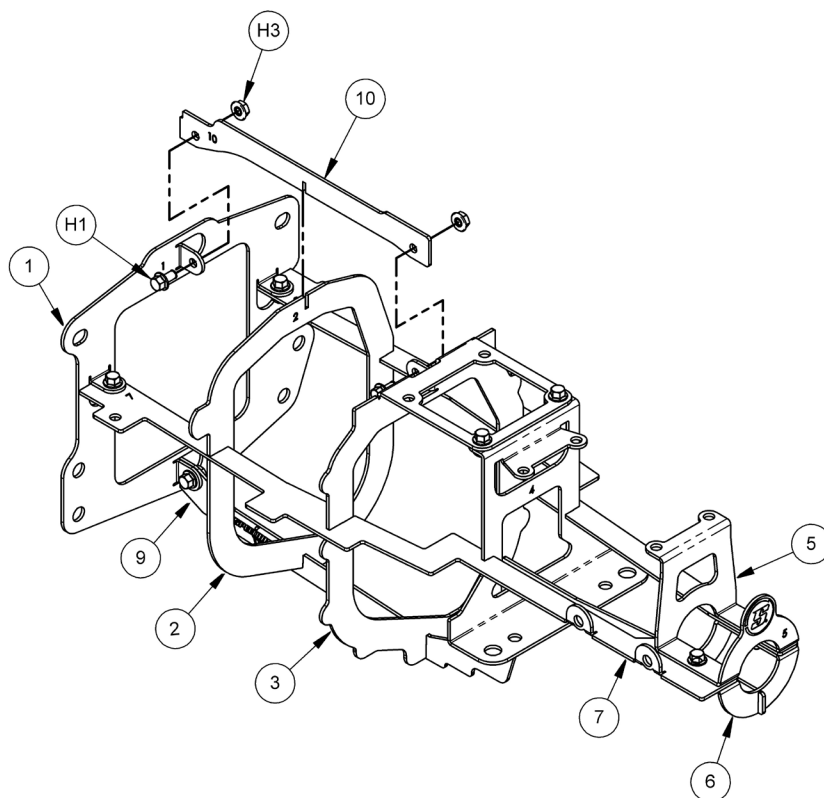
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4. Arrange the tail housing bottom plate (6) as shown below. Arrange the left and right side plates (7 and 8) as shown below. Once all parts are in their relative positions they can be pushed into their respective slots. Fasten the left and right side plates (7 and 8) to the bellhousing mount plate (1) using the supplied 1/4-20 x 1/2" bolts and 1/4-20 nuts. Place the tail housing top ring (5) on top of the left and right side plates (7 and 8). Fasten the top ring (5) and bottom ring (6) together with the side plates (7 and 8) in between the two using the supplied 1/4-20 x 3/4" bolts and 1/4-20 nuts. Leave the bolts finger tight.



5. Arrange the top plate (10) as shown to the right. Once all parts are in their relative positions they can be pushed into their respective slots. Fasten the top plate (10) to the bellhousing mount plate (1) and second section mid plate (3) using the supplied 1/4-20 x 1/2" bolts and 1/4-20 nuts. Leave the bolts finger tight.

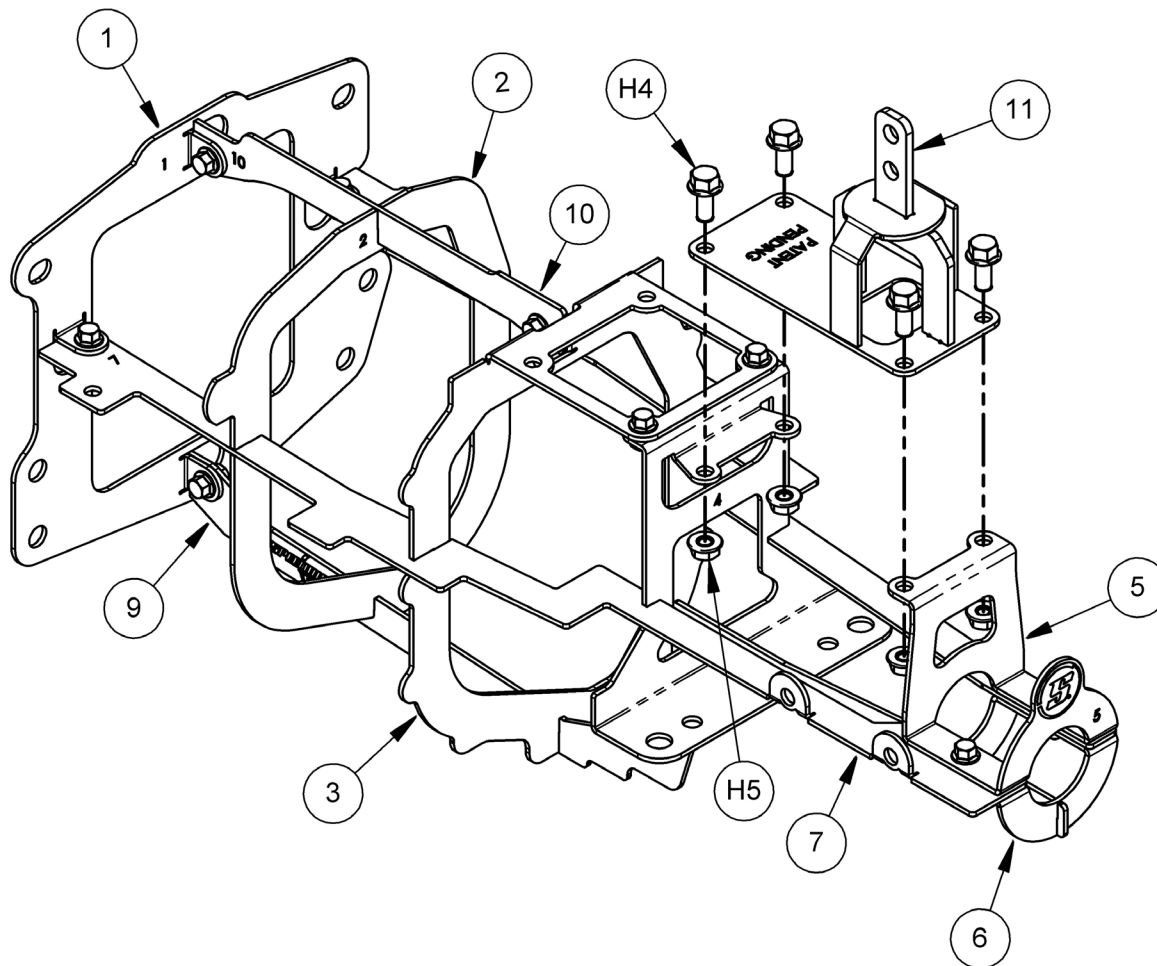


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6. Place the shifter plate (11) on top of the second mid plate (3) and top ring (5). Fasten the parts together using the supplied 5/16-18 x 3/4" bolts and 5/16-18 nuts. Leave the bolts finger tight.



7. Verify that all parts are properly aligned and fully seated in their respective slots. Gradually tighten all bolts in an alternating sequence until fully tightened.

Need Help with This Product?

Talk to one of our Tech Support Agents:

Mon-Fri, 8am – 5pm (CST)

U.S.: 800.979.0122

Canada: 855.313.9180

International: 1.402.323.3200